

# RELIABLE

## PIX RoF 12kV, Upto 3150A, Upto 40kA

Medium Voltage Switchgears

## What is a PIX RoF ?



**A high performance and a high quality Air Insulated Switchgear with a floor rolling Vacuum Circuit Breaker up to 12kV, 40kA and 3150A**

- Standards compliance IEC 62271-200 / 62271-100
- Aluzinc Structure of panel
- Robust Structure to withstand Upto 40kA/1 Internal Arc
- Vacuum Interrupters from Schneider Electric
- Global Range Manufactured in Baroda, India
- Lead time 12-16 weeks Ex-works Baroda

# PIX – Certification

- PIX is developed and tested according to IEC 62271-200
- HVX is developed and tested according to IEC 62271-100
- Classification according IEC 62271-200
- Partition class : PM
- Loss in service continuity cat. : LSC2B
- Internal arc classification : IAC AFLR 40 kA 1s



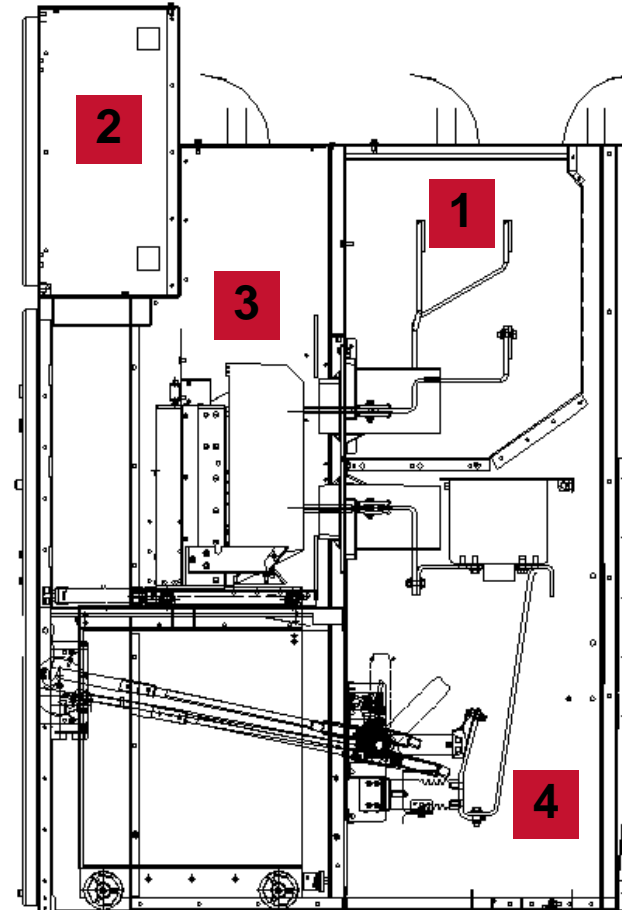
**PIX comply with the latest IEC**

# PIX – Technical Data

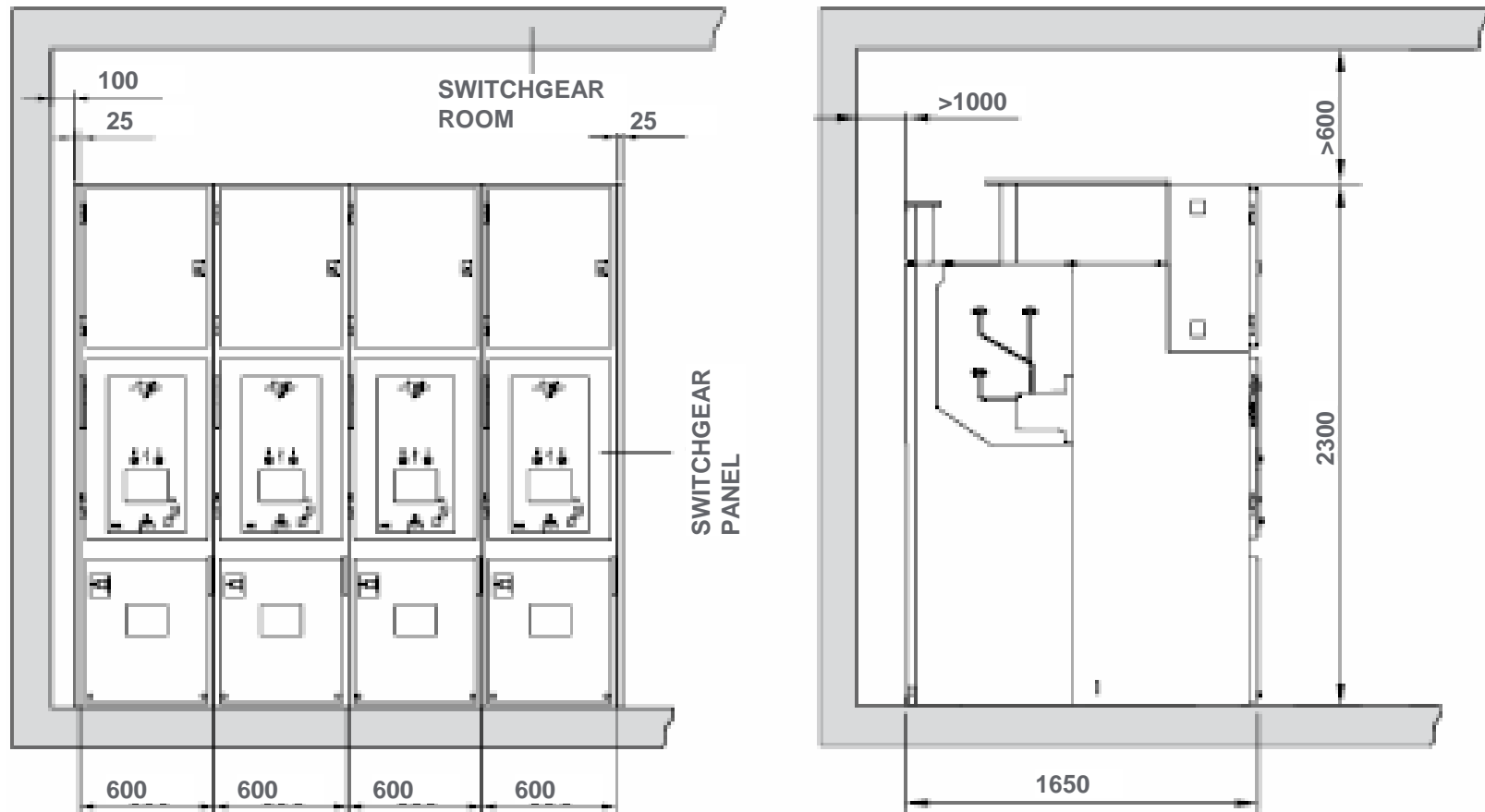
<b>Rated voltage</b>	<b>kV</b>	<b>12</b>
<b>Rated frequency withstand voltage</b>	<b>kV</b>	<b>28/38</b>
<b>Rated impulse withstand voltage (BIL)</b>	<b>kV</b>	<b>75/95</b>
<b>Rated frequency</b>	<b>Hz</b>	<b>50/60</b>
<b>Rated current</b>	<b>up to A</b>	<b>3150</b>
<b>Rated peak current</b>	<b>kA</b>	<b>100</b>
<b>Rated short time current (1s - 3s)</b>	<b>kA</b>	<b>up to 40</b>
<b>Internal arc fault (1s)</b>	<b>kA</b>	<b>40</b>
<b>Degree of protection</b>	<b>IP</b>	<b>4X</b>

# PIX – Compartment description

- 1 Busbar compartment
- 2 Low-voltage cabinet
- 3 Withdrawable circuit breaker module with HVX
- 4 Cable compartment



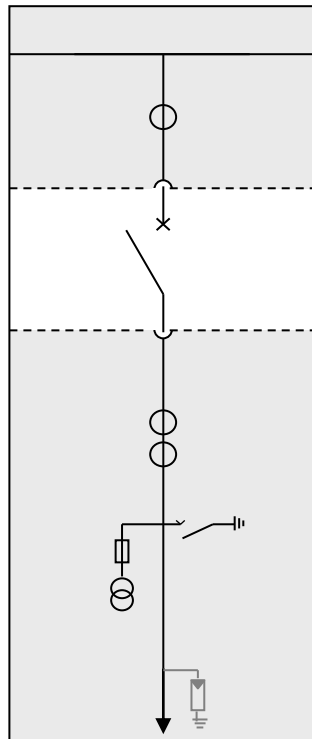
# PIX – Functional unit



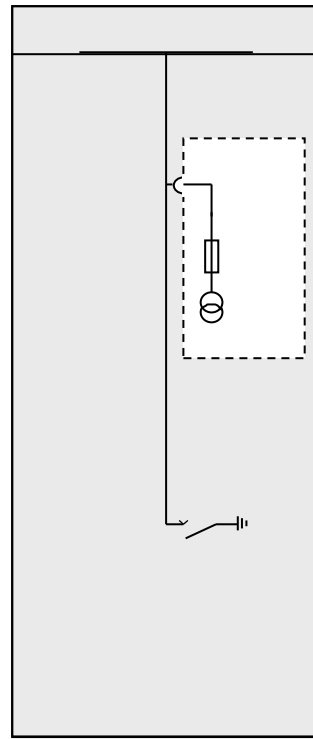
- \* Extended depth for specific options as 2 cable CT's/ phase, Busbar CT and Bus Ducts
- \* 2300mm height is with 735mm high LV cabinet
- \* 800mm wide for continuous current rating 2000A and 2500A
- \* 1000mm wide for continuous current rating 3150A

# PIX – Main Cubicle Types

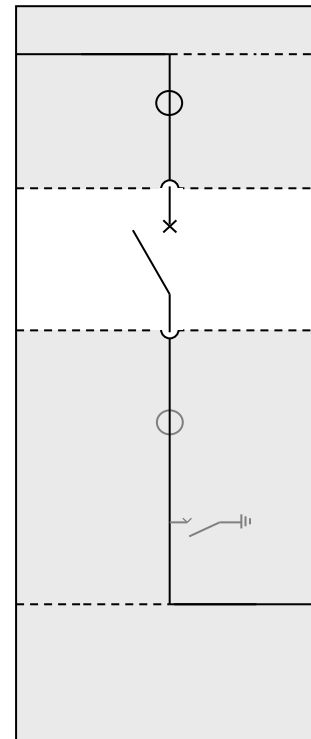
**Incomer or feeder with VCB**



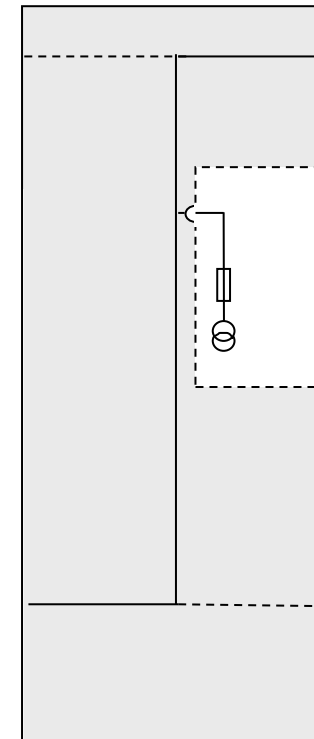
**Metering MTX and BB-earthing**



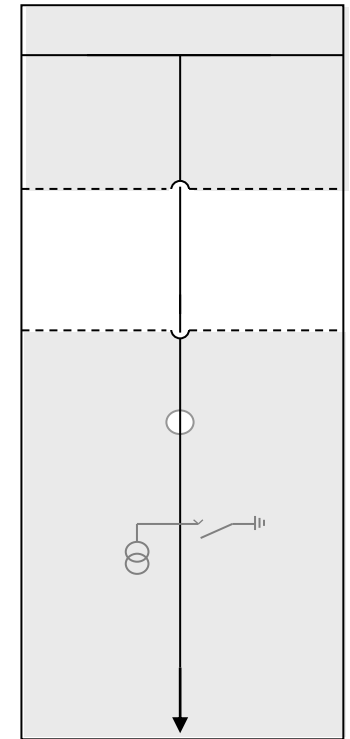
**Busbar coupler**



**Bus bar riser**



**Direct incomer with disconnector**



# PIX Operations– Front Door and LV connector

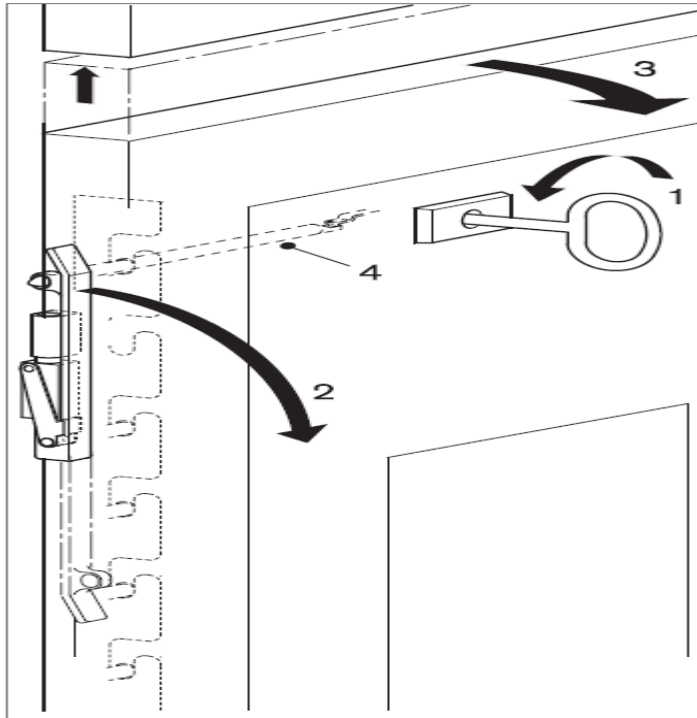


Fig. 10  
(Open front door)

- 1 Lock with double-bit key
- 2 Lever to unlock the front door
- 3 The front door can be opened laterally
- 4 Opening for manual unlocking in case of optional truck- / front door interlock

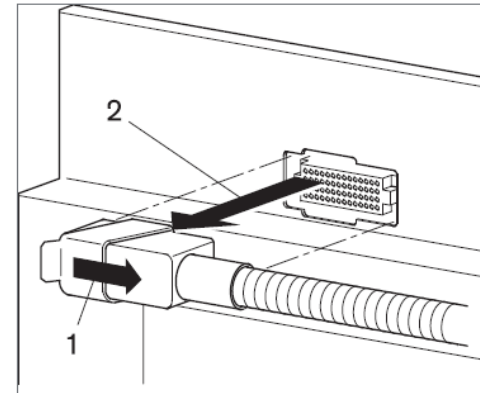


Fig. 11

- 1 Unlock low-voltage connector
- 2 Remove low-voltage connector

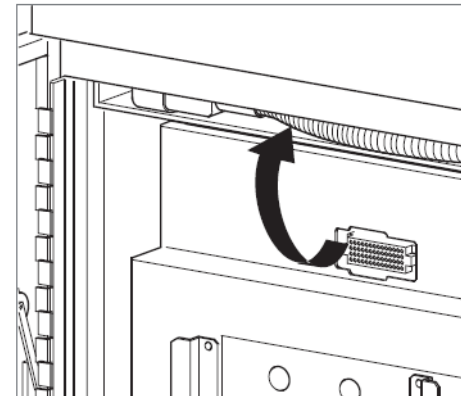


Fig. 11

Place low-voltage connector in tray  
above the truck



# PIX Lifting Arrangement

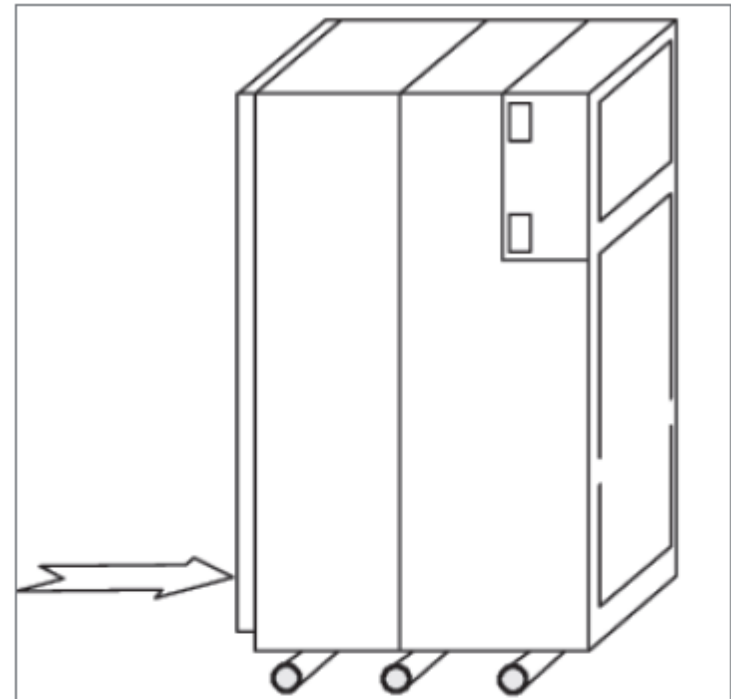
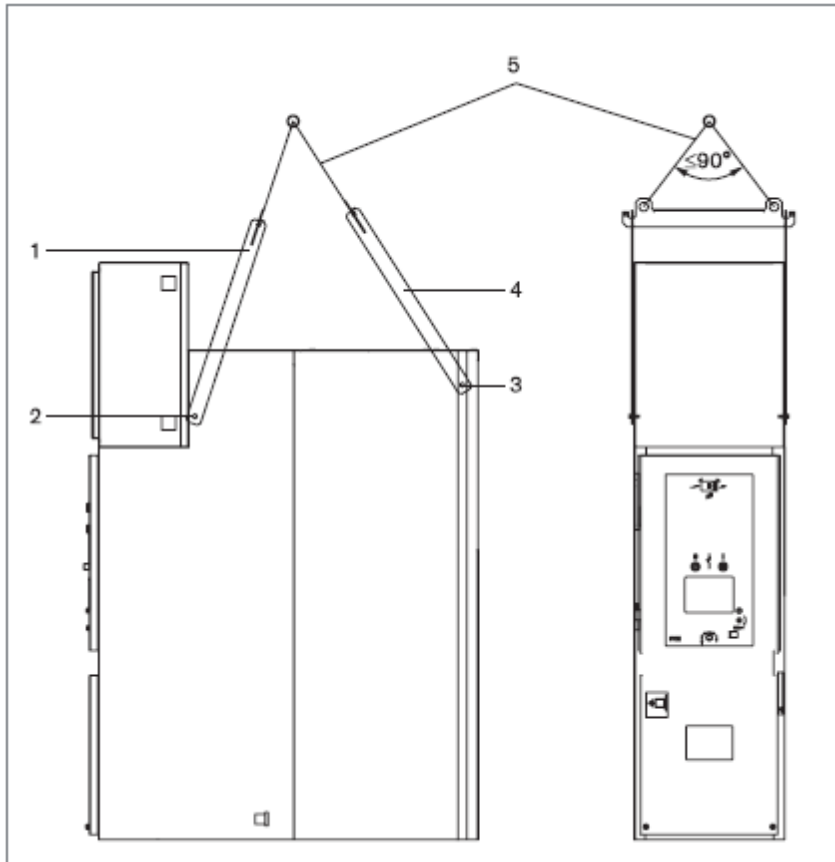


Fig. 23  
Transport on rollers

# PIX – Earth Bus Connection and Cable connection

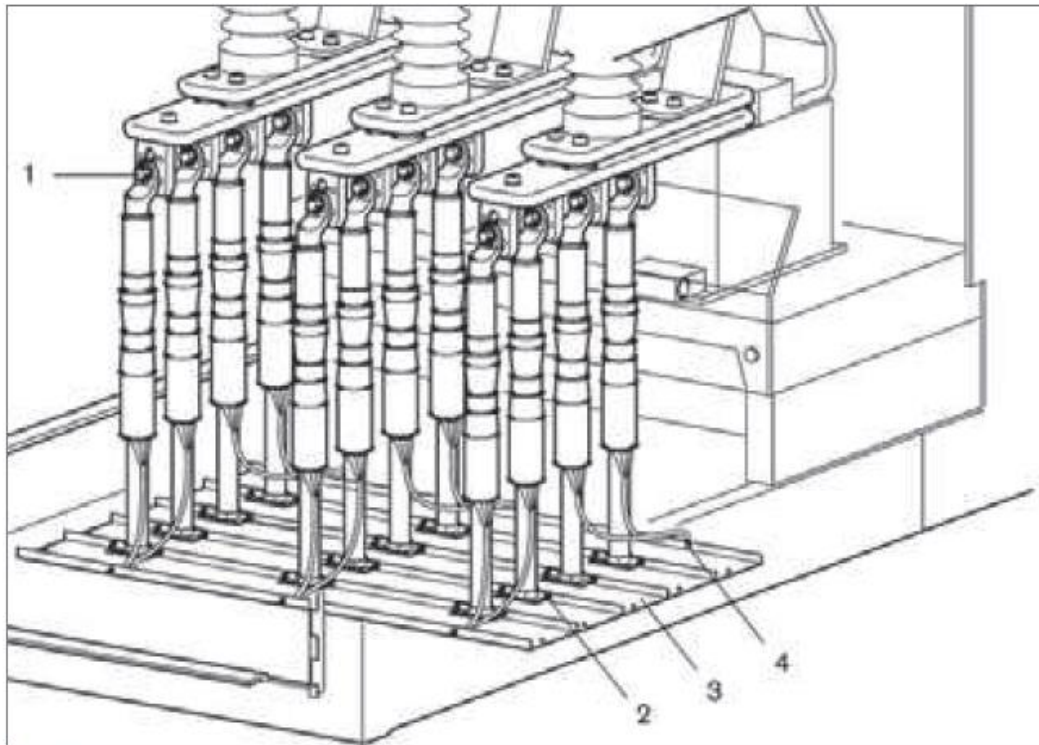


Fig. 31

High-voltage connection

1 Cable connection on the panel

2 Cable holding with the compressible type glands.

3 Compressible glands mounted on the plain gland plate.

4 Connection of the ground wires to the panel

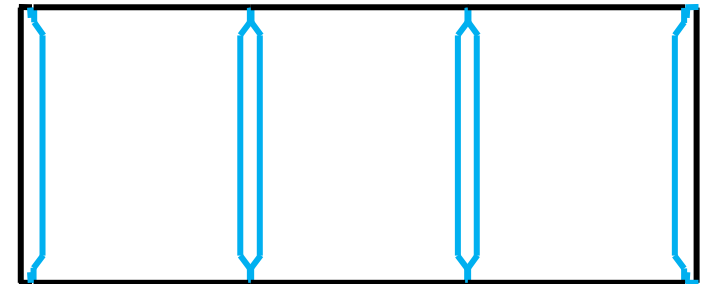


Fig. 25

Connecting point of switchgear earth bus to building earth

# PIX – Maximum Safety

- Robust construction
  - High-pressure resistant front doors with interlocking flanges on all sides - 'lifting door'
  - Combined sheet-metal folding / joining / riveting technique using painted sheet-metal plates
  - Metal shutters on fixed contacts
  - 2 partition walls between cubicles (metal – air - metal) and at the switchboard ends ensure high availability.



# PIX – The Cubicle Breaker Compartment

*Pocket for storing secondary plug*

*To prevent damage to other compartments in the event of internal arc. current transfer contacts are through seal off bushing*



*Shutters are metallic & earthed to avoid any floating potential*

*Shutter movement guided only through the movement of circuit breaker*

# PIX – The Cubicle Breaker Compartment

- Independent shutters



# PIX – The Cubicle Breaker Compartment

- ▶ **Special front door design tested for Internal Arc Fault withstand.**
  - ◆ **No tie down bolts or other manual means used to secure the door.**
  - ◆ **A single movement operates all required latching in simultaneous mode.**
  - ◆ **No special tools required to latch the breaker compartment door**

*Multi point hinged locking arrangement provided on each side*

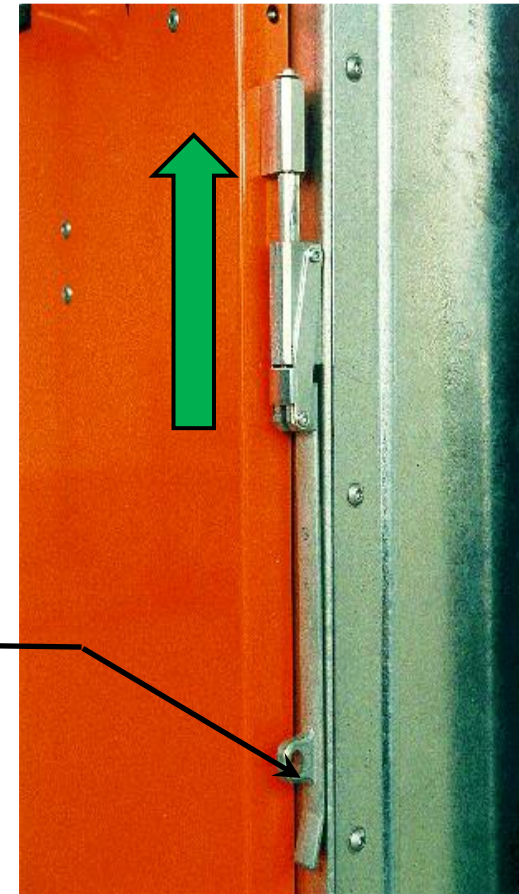


# PIX – The Cubicle Breaker Compartment

Safety: Lifting Doors



Door closed  
and locked

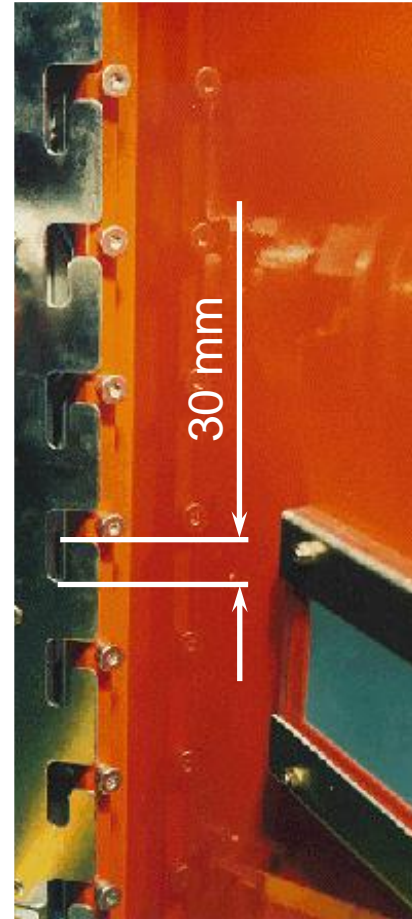


Door unlocked  
and lifted

# PIX – The Cubicle Breaker Compartment

## Safety: Lifting Doors

- ▶ With multiple locking system in doors and blinds
- ▶ Upto 40 closing points





# PIX – The Busbar Compartment



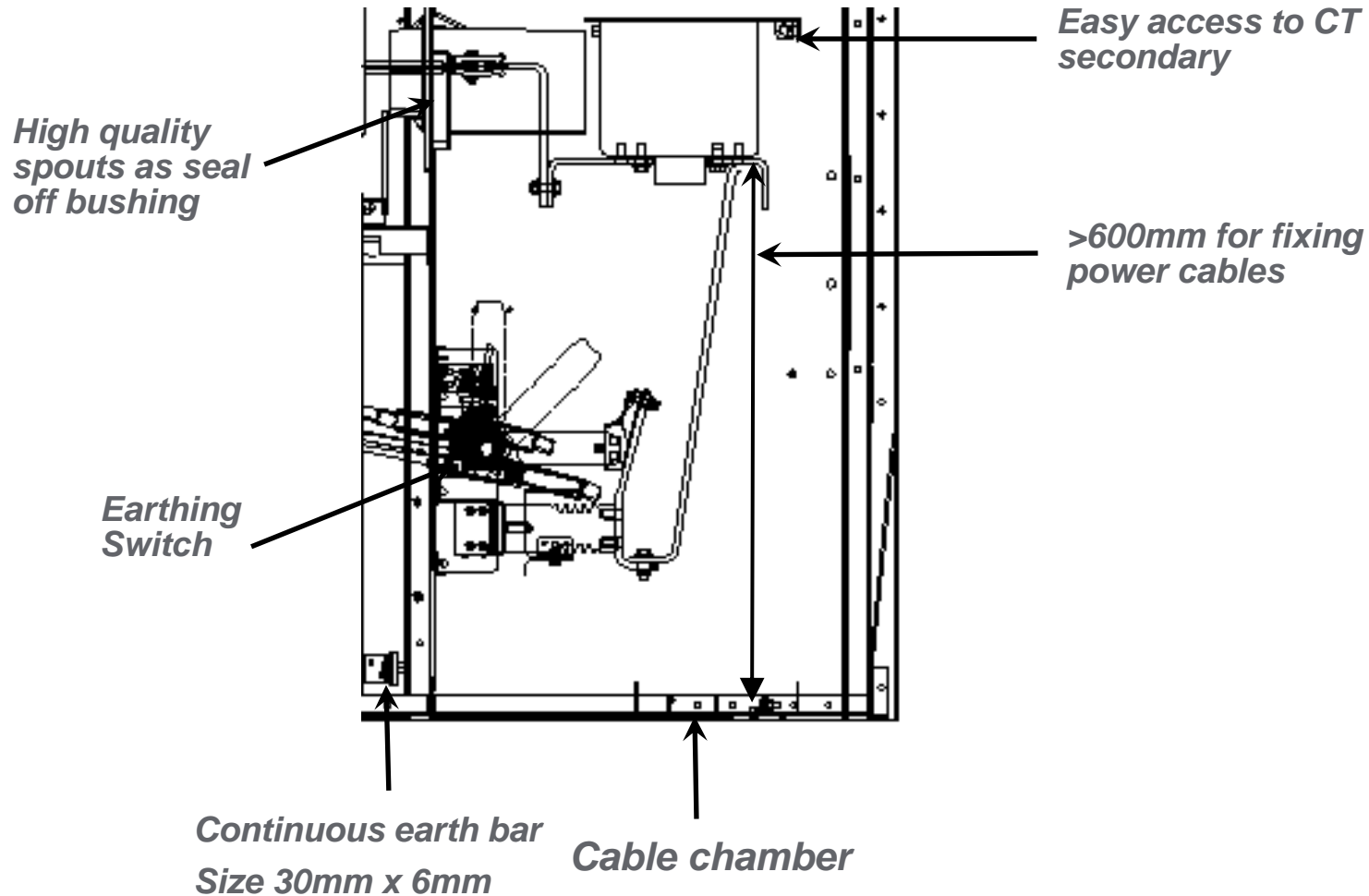
12 kV busbar



17,5 kV busbar

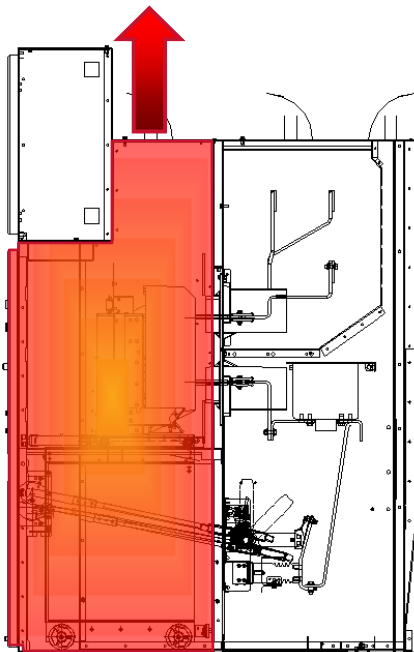
Additional heat shrink  
insulation

# PIX – The Cable Compartment

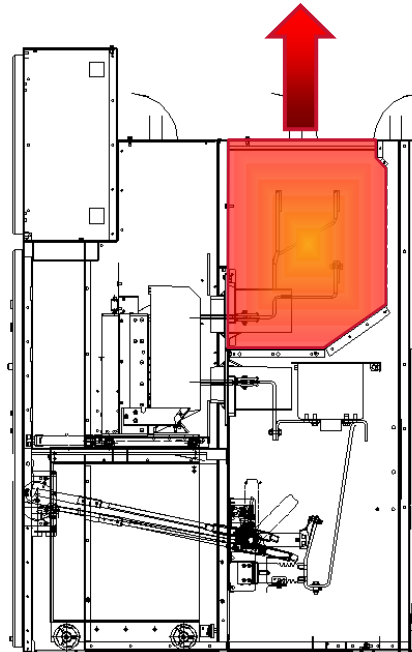


# PIX – Maximum Operator Safety

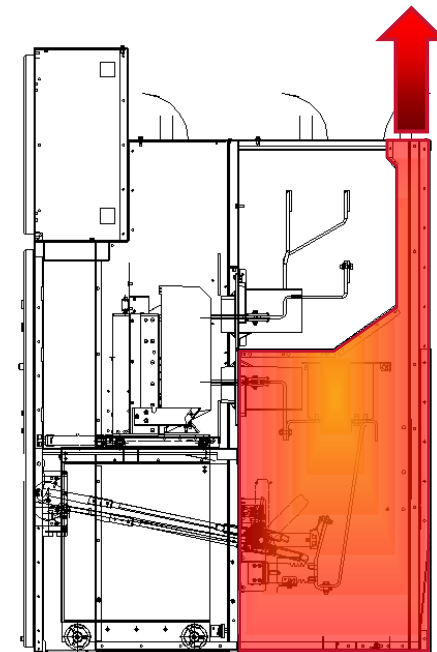
## Pressure relief of compartments



**Circuit breaker**



**Busbar**

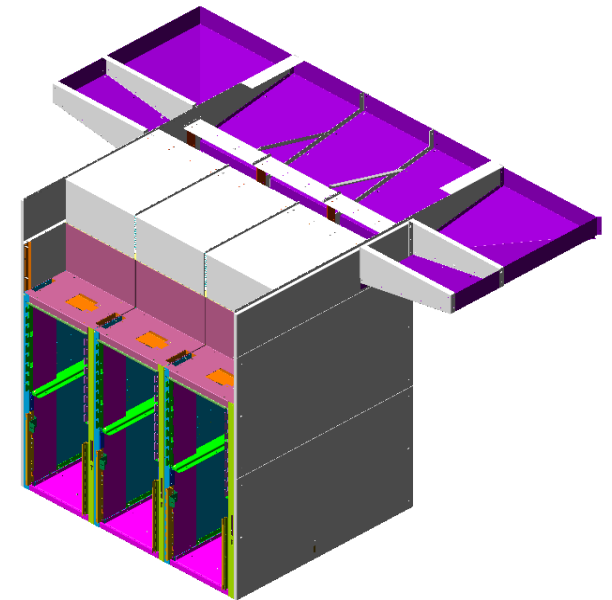


**Cable connection**

# AFLR Arc fault configuration

- Cubicle Setup for IAC Test

- Deflectors are added in the rear and part of the sides only
- CB & cable compartment are successful without side deflectors
- Side deflectors used to clear bus bar compartment test



# AFLR with gas duct

- Cubicle Setup for IAC Test
  - Test successful in the first attempt.
  - Proving the robustness of the cubicle itself
  - Proving a consistent withstand of the arc



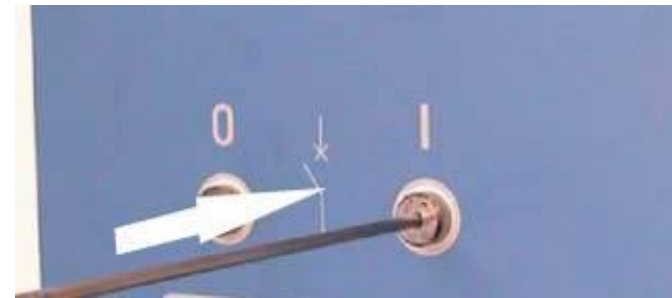
# PIX – Easy and Safe Operation

- Safe operation
  - Easy, safe and robust door locking mechanism
  - All mechanical operation can be done from front with doors closed
  - Mechanical indication for all switching positions
  - High operator safety - completely integrated interlocking system



# PIX – Easy and Safe Operation

- ▶ Mechanical operation of C.B. with closed front door as manual emergency operation



**All mechanical operating procedures performed from the front – with all doors securely closed !**

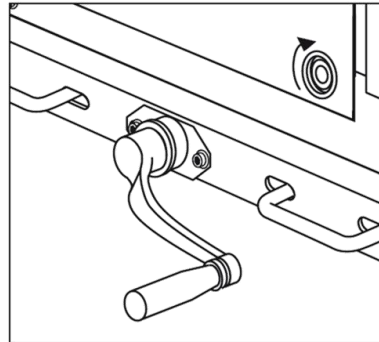
# PIX – Easy and Safe Operation

## ► Optimized rack-in mechanism

- ◆ No need for long handle to rack-in the circuit breaker



CB in Test Position



Ergonomic handle for  
CB racking



CB in Service Position



# PIX – Easy and Safe Operation

- ▶ **Interlocked plug-in auxiliary connections**
  - ◆ **Fixing of the LV- connector to the C.B. by locking mechanism**
  - ◆ **Storage compartment for LV plug / harness**
  - ◆ **Auxiliary plug is interlocked with the C.B. racking system.**
    - **C.B. cannot be racked from test to service position with LV plug disconnected.**
    - **When C.B. is in service position, LV plug cannot be disconnected**



# HVX – Vacuum Circuit Breaker

## ► Technical data

- ◆ 3 in 1 pole design of breaker brings consistency for the parameters & eliminates the variations.
- ◆ Compact design  
(12/17.5kV / up to 40kA / up to 3150A)
- ◆ Copper or aluminum arms
- ◆ Proven Mechanism FK2 type, 3 shafts operated
- ◆ 3 independent transmission levers included in the housing
- ◆ Racking mechanism included in the frame
- ◆ Range of VG : VG2i, VG2, VG3i, VG3, VG4
- ◆ All test performed according new IEC 62271-100



# HVX – Vacuum Circuit Breaker

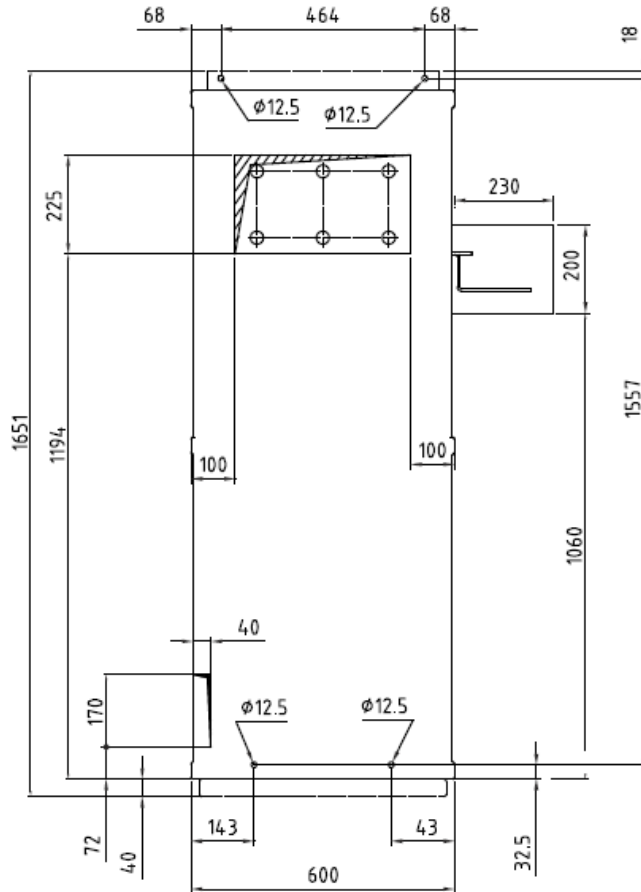
## ▶ Ergonomic design principal

- ◆ Simple general arrangements
- ◆ Easy user guidance through a functional arrangement of the mechanical operation and signal parts.
- ◆ Clear difference of the mechanical and electrical parts inside the gear drive
- ◆ Secondary connection with 24/64-pole plug-in (at the top)

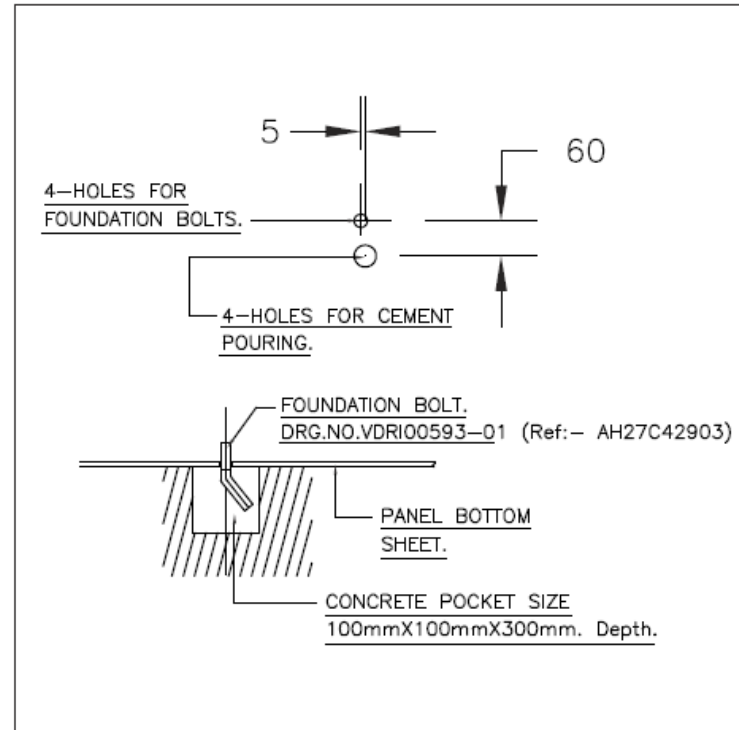


# PIX – Grounding and Foundation Details

## Grounding and Foundation details



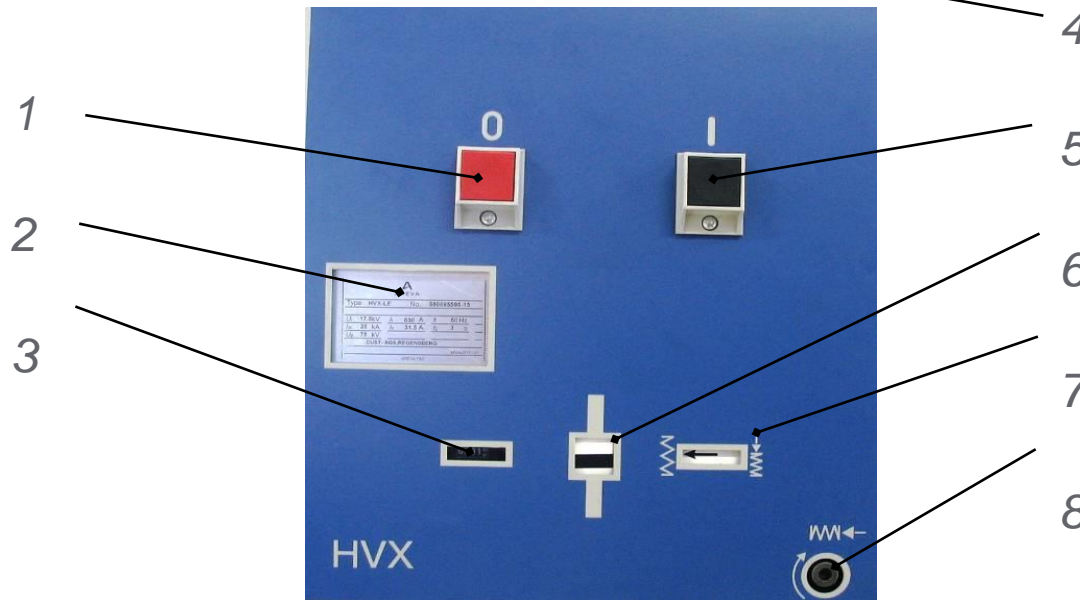
Standard ground plan for PIX panel



Standard foundation drawing for PIX

**Panels are design for erection directly on the floor, separate base frames are not provided. However structural 'C' Channels can be included to mount panels over tranches on request**

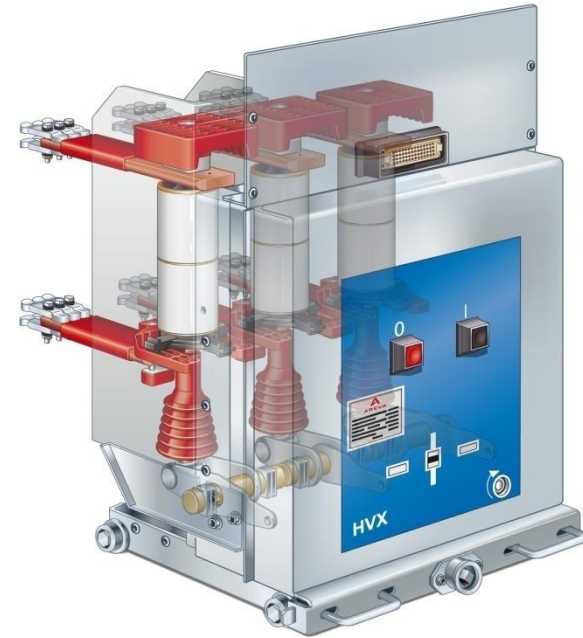
# HVX - Vacuum Circuit Breaker



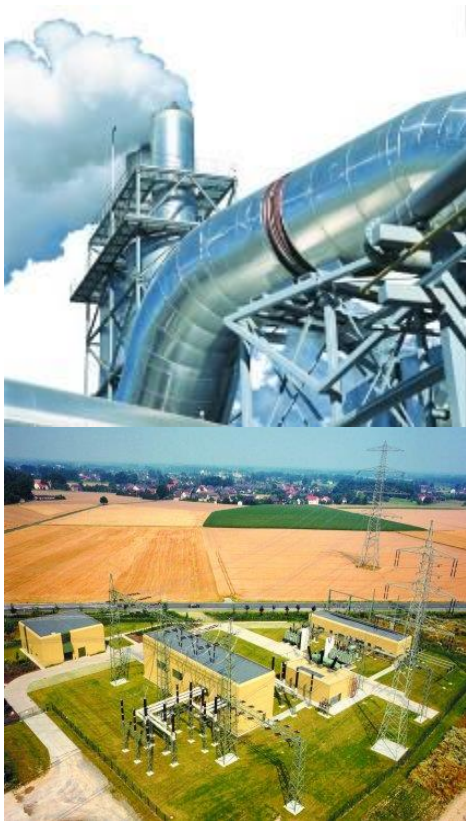
- 1) Trip button
- 2) Name plate
- 3) Counter
- 4) Hand crank opening
- 5) Close button
- 6) Switch position indicator
- 7) Switch position indicator
- 8) Energy storage indicator

# HVX – Vacuum Circuit Breaker

- ▶ **Very high mechanical stability and stress free design of the pole structure**
  - ◆ **Common reference for drive shaft on pole housing for consistency for the parameters & eliminates the variations.**
  - ◆ **Force free mounting of the vacuum bottle.**
  - ◆ **No heat problems within the pole structure**  
- free air circulation
  - ◆ **No critical hot spots within the pole structure**



# Operational Benefits



**Maximum  
Safety**

**Reliable and Easy  
Operation**

**User-friendly and  
Easy Access**

# Safety

## ▶ Safety

- Operator is safe in the event of internal arc - All operation with door closed
- Internal arc withstand as per new IEC for up to 1 second.
- Total safety to the operator working at the cable side - rear cable cover cannot be opened unless breaker is tripped & brought to test position.
- Circuit side voltage transformer has a chamber for itself & hence can be withdrawn independent of breaker.



# Reliability

## ► Reliability

- Time proven mechanism & interrupter technology.
- 3 in 1 pole design of breaker brings consistency for the parameters & eliminates the variations.
- Basic design of breaker suitable up to 17.5kV.
- Air clearance in the busbar chamber with no sleeving
- All tests performance according to the latest IEC 62271-200
  - ◆ Partition class : PM
  - ◆ Loss in service continuity cat : LSC2B
  - ◆ Internal arc classification : IAC AFLR 40kA 1s

# User Friendly

## ▶ User friendly

- Very compact cubicle & light weight breaker for easy maneuverability for easy erection & commissioning.
- Simple & user friendly racking & interlocking systems.
- Viewing window for cable & breaker chambers.
- Head room in cable compartment > 600mm for fixing power cables
- CT mounting provides easy access to the secondary terminal & makes replacement much easier if & when required.



1. **Separate Bus PT Panel**
2. **Manual Spring Charging, Closing, Tripping at Closed Door condition**
3. **Earth Switch for Circuit side & Earthing Truck for Bus side**
4. **Front operated Circuit Earth Switch**
5. **Seismic Zone – V**
6. **Internal Arc 40KA for 1Sec.**



# References

## Few References for PIX

Customer	Country	Qty	Year
<b>Export references</b>			
KPLC Kenya	<i>Kenya</i>	72	2012
EDD (Arab Shipbuilding & Repair Yard)	<i>Bahrain</i>	50	2012
Petronas	<i>Iraq</i>	26	2012
<b>India references</b>			
Reliance Industries Limited	<i>India</i>	2000	2014
Tata Power	<i>India</i>	28	2013
Godrej a/c Hiranandani	<i>India</i>	28	2016
Jindal Steel & Power	<i>India</i>	16	2015
Thyssenkrupp Industries	<i>India</i>	34	2015
Alstom India a/c Tehri Hydro	<i>India</i>	26	2014
Isolux a/c DMRC	<i>India</i>	18	2014
NDPL	<i>India</i>	13	2014
VSP, Vizag	<i>India</i>	280	2017
JSW	<i>India</i>	40	2017
JSPL	<i>India</i>	72	2012
Usha Martin	<i>India</i>	64	2012
BMM Ispat	<i>India</i>	52	2012

